Technical data sheet 7983 siasponge flex



Status:	Ok
Approval:	31.08.2021

Classification	Public series
Product type:	Foam abrasives
Main industries:	Automotive Building Interior
Further industries:	Kitchens Marine Windows and Doors

Product profile		
Grit type:	Aluminium oxide	
Grit range (total):	60-220; 280	
Backing:	PU foam (soft)	
Coating:	Mechanical	
bonding:	Elastic binder	
Special coating:		
Equipment:		

Properties		Technology
Removal rate:	5 - medium	
Lifetime:	9 - very long	
Finishing:	8 - good	
Flexibility:	10 - highly flexible	
Contact pressure:	5 - medium	

Advantages	
Building Interior:	 Colour coded for easy identification Foam backing equalises pressure and prevents undercutting Highly adaptable to contours, curves and profiles Low clogging Can be used many times Consistent performance throughout the life of the product Can be used wet or dry
Automotive:	 Can be used wet or dry Colour coded for easy identification Low clogging thanks to 3D properties imparted by foam, binder system and grit For hard-to-reach areas and round profiles Consistent surface finishes even on curved workpieces Regular scratch depth due to consistent grinding performance Minimal risk of sanding through from high contact pressure

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Applications	
Building Interior:	 Sanding off old varnish, paints and stains Sanding off raised wooden fibres Keying surfaces for better paint adhesion
Automotive:	 Keying of wood and plastics Keying conventional old and new varnishes, primer filler and paints Fine sanding primer filler in hard-to-reach areas Producing a matt finish on varnishes Flatting bodyfiller and primer filler Intermediate sanding of varnishes

Material		
Building Interior:		 Melamine sheet
		 Plastics
	Lacquers	\circ NC lacquer
	Lacquers	PU lacquer
	Lacquers	 Polyester lacquer
	Lacquers	UV lacquer
	Lacquers	Water-based varnish
	Mineral materials	\circ Solid surface material
	Old lacquer	Old lacquer
	Old paint	Old paint
	Paints	Colour
	Plaster	○ Plaster
	Primer filler	Primer filler
	Putty	 Putty
	Wood	Hardwood
	Wood	 Softwood
Automotive:	Composites	Composite
	Lacquers	Old lacquer
	Paints	Colour
	Plastics	 Plastics
	Primer filler	• Primer filler
	Primers	 Primer coat

Conversion forms	Upper conversion	Lower conversion
	Foam abrasives	- Pads - Discs

Application	Superordinate group	Subgroup
Ŧ	Portable machine sanding	random orbital sander
	Manual sanding	Manual sanding
cut:	Dry applications, Wet sanding	

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Details	
No suitability for:	
Sanding recommendation:	
recommendation:	
Safety recommendation:	- Use an effective dust extraction unit or wear a fine dust mask

Communication			
Claim:	adapts perfectly to the workpiece		
Сору:	Be it curves, shapes or contours – an even and perfect sanding pattern can be achieved with 7983 siasponge flex. The extra-soft foam of siasponge flex ensures maximum conformability.		
Image material:	Product Top View (PTV)	Front side:	ID
		Rear side:	ID
	Application image	Building Interior:	ID 8153
		Automotive:	ID 7211
	Product show:		
	Macro shot:		ID 8197
	Packaging image:		
	Product group image:		ID 9385
			ID 7264

Main applicationSecondary application